Quality is more than a word



# Highly Accelerated Stress Test System (HAST Chamber)





# Creates temperature, humidity and pressure environments to IEC60068-2-66 standard.

Humidity resistance evaluation tests for electronic components Customers require test results that correlate accurately to those from the field in a minimal amount of time. ESPEC HAST EHS series provide high usability and a variety of performance capabilities to meet IEC60068-2-66 standard and other international standards with convenient functions and safety features for bias testing.



# EHS-412M



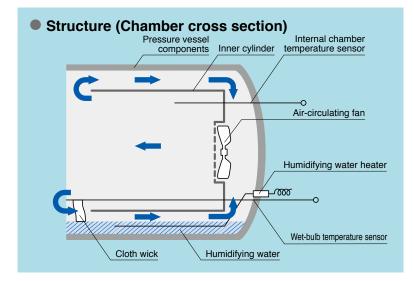




# Designed for humidity resistance testing, life testing and accelerated testing



Chamber interior





Specimen signal terminals (internal)

Specimen signal terminals (external)

# Air-circulating fan for highaccuracy testing

The air-circulating fan minimizes variations in temperature and humidity in the test area for greater accuracy during testing. The fan enables uniform stress to be applied to a specimen.

# Maximized workspace

The cylindrical pressure vessel distributes pressure evenly and offers superior strength. Interior is expanded for easier loading of a large specimen such as printed circuit board.

### Prevention of dew condensation and wetting of specimens

Compared with natural convection test systems, the double cylindrical structure and proprietary air-conditioning system prevents dew condensation and water droplets falling on the specimen. Temperature control and operation of the test area fan before and after testing also prevents dew condensation and droplets from forming on samples, ensuring highly readable testing results. (Featuring dry and wet-bulb temperature control and unsaturated control)

# Color coding for easy connection

Specimen signal terminals with 12 powerpins per unit is equipped as standard. Additional 12 pins per set are available as optional and can be expanded up to total 72 pins. Complicated connection work is also made easier thanks to color-coded terminal (black = negative, red = positive).

# Specimen protection from risk of damage

A specimen power supply control terminal is equipped as one of safety features, which output contact signals to allow voltage and signals to be applied to the specimen during testing. In the case of activation of safety devices such as overheat protection and boil-dry protection, any externallypowered devices can be also turned off with this terminal to avoid the risk of damage to the specimen or the chamber.

# 5.7-inch color LCD touch panel

# Color LCD touch panel

The Resistive Touch Panel provides versatility by allowing users to use gloves, wet hands, nails and stylus to interact with the panel.

# Multilingual support \NEW/

You can select the display language from Japanese/English/Chinese(Simplified/ Traditional)/Korean and the changes take effect immediately without a system reboot.

### Temperature, humidity and pressure graph display function

The Trend-Graph Display Function allows users to monitor the temperature, humidity, and pressure\* conditions in the test area, in a graph.

\* Pressure monitoring function or recorder option is required.

### Pressure monitoring function (option)

The pressure can be displayed on the screen or can be read via the Ethernet, RS-485 (option) or RS-232C (option). Monitored value on the screen can be switched between humidity and pressure.

# Auto-locking mechanism

Door lock safety mechanism to prevent opening of the door while the chamber is pressurized.

# Automatic humidity filling

The humidifying water is filled from the built-in water supply tank at the start of a test automatically.

The water level in a tank can be checked from outside through the slits on the front cover.

Bottom of the unit allows storage space for power supply unit and peripheral equipment.

# No pressure or temperature shock after testing prevents specimens from drying out

Gradual depressurization and air/water drainage mechanisms eliminate sudden changes in pressure and temperature after testing is completed, thus ensuring moisture contained in the specimen does not evaporate. This provides more accurate test results in correlation to the field.



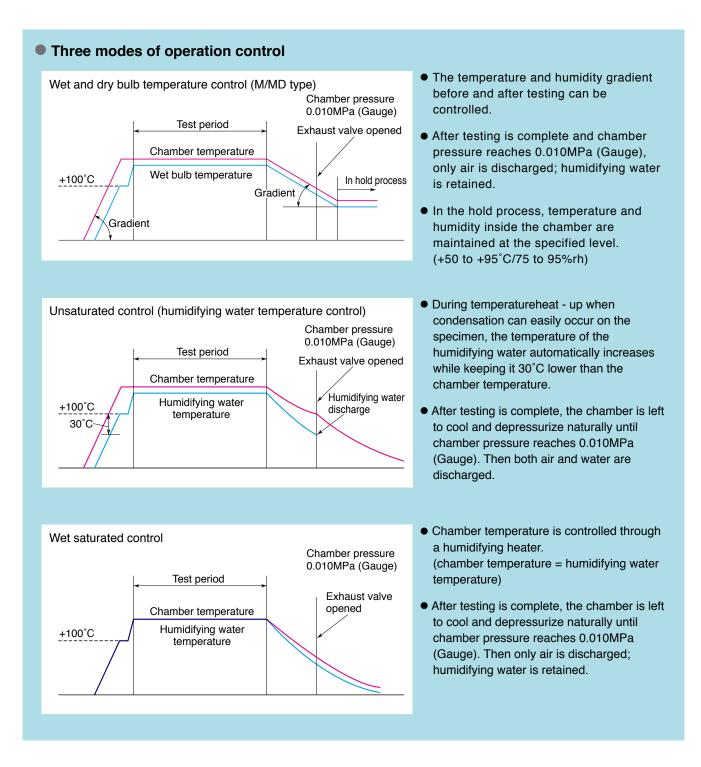
Trend Graph



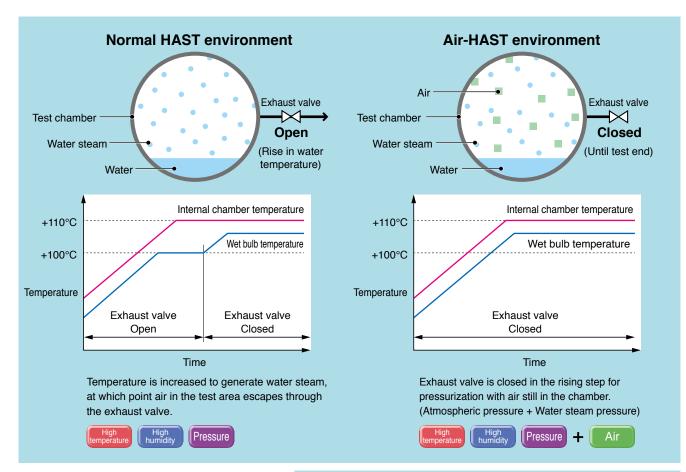
Water tank and storage space at the bottom of the chamber

# Control functions that make use of conventional test data

The control functions can be selected from dry & wetbulb temperature control (M/MD type), unsaturated control, and wet-saturated control according to the conventional test data. With the addition of Air-HAST mode (for M/MD type only), four different types of testing can be performed on one chamber.



# **Reproduction of near-constant temperature and humidity** testing environment with Air-HAST (option)



# Air-HAST function (option for M/MD type)

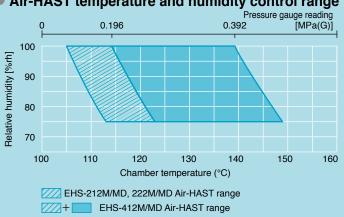
Depending on the specimen, not only water steam but also oxidation and other specimen surface conditions can cause failure.

By leaving air in the test area, the Air-HAST function adds air to the high-temp, highhumidity, and pressurized environment for effective accelerated testing of specimens for which the oxygen in air affects degradation, such as with surface oxidation. (Acceleration may not be seen for some specimen.)

# Whisker humidity-resistance evaluation testing (Japanese patent No. 5066143)

Evaluation examples for whisker evaluations of mounting boards are limited. One of the main reasons for this is because the testing time can be as long as 1000 or 3000 hours. To shorten these testing times, ESPEC conducts lead-free solder whisker evaluation of mounting boards using Air-HAST. The results confirmed accelerated effects with testing at 85°C and 85%rh humidity.

# Air-HAST temperature and humidity control range



#### Accelerated testing examples for whisker evaluation

Temperature cycling test	-40 ↔ +85°C	3000 cycles
High temperature	+55°C/85%rh	3000 hours
and high humidity test	+85°C/85%rh	1000 hours
Air-HAST	+110°C/85%rh (Air pressure 130kPa)	200 hours

# Easy customization with various options



Integration with Electro-chemical migration system (example)



Slide shelf terminal block (option)



Status indicator lights (option)

# Electro-chemical migration evaluation

Integration with an ESPEC Electrochemical migration evaluation system (sold separately) enables more accurate measurements.

# High-voltage, high-current compatibility

To meet application purposes and goals, ESPEC offers optional high-voltage (1000V AC/DC, 1A) / high-current (125V AC/DC, 10A) specimen signal terminals in addition to the standard specifications (125V AC/DC, 1A).

# Terminal block to increase productivity

Using the slide shelf terminal block (option), the terminal block can be pulled forward from inside the test area to facilitate wiring work.

In addition, removable 12-channel terminal blocks (option) can be added inside the chamber. This reduces the time required for installation and wiring for greater work efficiency.

### Safety enhancement functions available

Optional emergency stop switches and status indicator lights are available.

# International standards

Complies with the following standards: ISO 12100 Safety of Machinery IEC 60204 Low Voltage IEC 61000-6-2 EMC IEC 61000-6-4 EMC RoHS Directive

# Conforms to international IEC 60068-2-66 standard

## Temperature and humidity control for support of various test standards

With ESPEC's unique wet and dry bulb temperature control on M/MD type chamber, temperature and humidity are measured directly using a wet and dry bulb temperature sensor. This ensures highly precise temperature and humidity control over the entire testing process, from before testing to the post-testing temperature decrease or hold process.

After testing is complete, the temperature and humidity are allowed to drop for a fixed period. In the hold process, the chamber is kept at a fixed environment until the door is opened and specimens are removed. This makes it possible to place a specimen in a constantly controlled temperature/humidity environment, and keep it from drying after returning to atmospheric pressure.

# IEC 60068-2-66, an environmental testing standard of the IEC (International Electrotechnical Commission)

The Highly Accelerated Stress Test System EHS Series uses ESPEC's unique dry and wet-bulb temperature control to satisfy the test system conditions and test operations specified in the IEC 60068-2-66 standard.

\* ESPEC was directly involved in drawing up the IEC60068-2-66 standard, and our technical concepts and measurement data were used in its development.

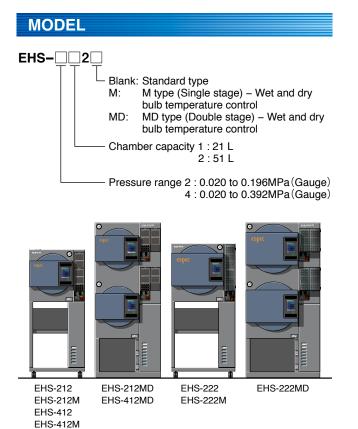
Standard No.	Test conditions				
Standard Name Applications	Temperature (°C)	Humidity (%rh)	Biased	Time (h)	
IEC 60068-2-66 (JIS C 60068-2-66)	110±2	85±5		96,192,408 (0, +2)	
Damp heat, steady state (unsaturated pressurized vapour)	120±2	85±5	Optional	48,96,192 (0, +2)	
Èlectrics/electronics	130±2	85±5		24,48,96 (0, +2)	
IEC 60749-4 HAST	110±2	85±5	Continuous/	264 (0, +2)	
Electrics/electronics; Semiconductors	130±2	85±5	intermittent	96 (0, +2)	
JEITA (EIAJ)	110±2	85±5		24 (0, +8) 48 (0, +8)	
Semiconductor devices Unsaturated steam pressure testing	120±2	85±5	Continuous	96 (0, +8)	
ED-4701/100A, Method 103	130±2	85±5		168 (0, +8) 500 (0, +8)	
JESD22-A118B	110±2	85±5	None	264 (0, +2)	
Unbiased HAST Semiconductors	130±2	85±5		96 (0, +2)	
JESD22-A110E	110±2	85±5	Continuous/	264 (0, +2)	
HAST Semiconductors	130±2	85±5	intermittent	96 (0, +2)	
JESD22-A102E Unbiased Autoclave Semiconductors	121±2	100±5	None	24 (0, +2) 48 (0, +2) 96 (0, +5) 168 (0, +5) 240 (0, +8) 336 (0, +8)	
AEC-Q100-Rev-H Biased HAST/Unbiased HAST	110±2	85±5	Continuous/none	264 (0, +2)	
Automotive semiconductors	130±2	85±5	Continuous/none	96 (0, +2)	
JPCA-ET08	110±2	85±5		96,192,408 (0, +2)	
Unsaturated pressurized vapour	120±2	85±5	Continuous	48,96,192 (0, +2)	
Printed circuit boards	130±2	85±5		24,48,96 (0, +2)	

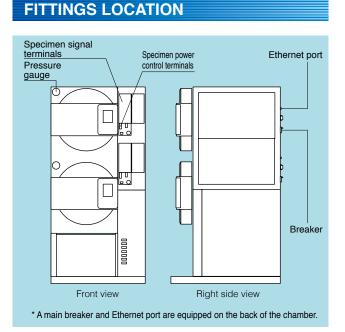
# **APPLICABLE STANDARDS**

# SPECIFICATIONS

Mo	odel			EHS-212 (M)	EHS-212MD	EHS-222 (M)	EHS-222MD	EHS-412 (M)	EHS-412MD
System						trol, wet saturate			
Pressure vessel type						d in the Enforceme		· · · · ·	
			mperature control range		+105.0 to				+162.2°C
	ntro	Hu	midity control range		75 to 100%rh				
	CO CO	Pre	essure range		0.020 to 0.196 MPa (Gauge)			0.020 to 0.392	2 MPa (Gauge)
	atec	Те	mp. & humidity fluctuation			±0.3°C /	±2.5%rh		
	atur	Ter	mperature variation in space			3.0	3.0°C		
	Unsaturated control	Heat up and pressurization time		$0 \rightarrow 0.196 \text{ MPa} (Gauge)$ Approx. 30 min. $0 \rightarrow 0.196 \text{ MPa} (Gauge)$ Approx. 60 min.		0 → 0.392 MPa (Gauge) Approx. 45 min.			
	itrol	Temperature control range		+105.0 to +132.9°C			+105.0 to	+151.1°C	
	cor	Pressure range			0.020 to 0.196	MPa (Gauge)		0.020 to 0.392 MPa (Gauge)	
	ated	Temperature fluctuation		±0.3°C					
	atur	Ter	mperature variation in space			3.0	)°C		
0e*1	Wet-saturated control	Heat up and pressurization time			1Pa (Gauge) 45 min.	0 → 0.196 MPa (Gauge) Approx. 75 min.			IPa (Gauge) 60 min.
nan	(e)	heat-up	Temperature control range		+105.6 to	+142.9°C		+105.6 to	+162.2°C
Performance*1	typ	. hea	Humidity control range				95%rh		
Per	M/MD	Temp.	Heat up and pressuriza- tion time	0 → 0.196 N Approx.	1Pa (Gauge) 60 min.	0 → 0.196 M Approx.	1Pa (Gauge) 90 min.	0 → 0.392 N Approx	IPa (Gauge) 75 min.
	trol	SS	Temperature control range	nperature control range +105.6 to +142.9°				+105.6 to	+162.2°C
	cont	Test process	Humidity control range				98%rh		
	nre (	t pro	Pressure range	0.020 to 0.196 MPa (Gauge)			0.020 to 0.392	2 MPa (Gauge)	
	eratu	Test	Temp. & humidity fluctuation	±0.3°C / ±2.5%rh					
	npe		Temperature variation in space	3.0°C					
	o ter	Dwn	Temperature control range	+50.0 to +95.0°C					
	Dry & wet-bulb temperature control (M/MD type)	Temp.		+65.0 °C / 65%111 * * * * * * * * * * * * * * * * * *				<sup>D</sup> Approx. 120 min.	
	⊗ ⊗	Hold	Temperature control range	+50.0 to +95.0°C					
	Jry .	ā			75 to 95%rh				
			et-bulb wick	Capable of Approx. 200 hours chamber running time (Figure given for +1					
No			ssion*2	below 46 dB	below 50 dB	below 46 dB	below 50 dB	below 46 dB	below 50 dB
Ę	Pre	essu	re vessel/door construction	Cr-Ni-Mo stainless steel plate					
truction	Pressure vessel components Door			Temperature sensor (Thermocouple type T [Copper/ Copper-Nickel] for measuring chamber temperature, humidifying water temperature, wet-bulb temperature), heater, specimen signal terminals, air-circulating fan, fan motor, overheat protector, boil-dry protector Door handle, door lock: Auto-locking mechanism (bank vault), instrumentation, instrumentation power switch					
Const			re gauge (Bourdon type)		Scale: -0.1 to 0.4 MPa (Gauge)		Scale: -0.1 to 1 MPa (Gauge)		
0	Test area			Specimen shelves, shelf brackets for test ar				· ···· = (====g=)	
⊳ld			supply system			Automatic v			
Water supply	Water supply amount (at start)			Appro	x. 1 L	Approx		Appro	ox. 1 L
Wate	Water tank		tank	10 L	20 L	10 L	20 L	10 L	20 L
Сс	Components		Specimen signal terminals (connector-type, 12-pin, 125 VAC/VDC, 1 A), specimen power control terminals, external alarm terminals, Ethernet port (LAN port), power cable						
Ca	ster	er		4	—	4	—	4	—
ns	Int	erio	r volume	21 L	21 L × 2	51 L	51 L × 2	21 L	21 L × 2
nsio	Test area dimensions*3			ø294 x D31	8(296) mm	ø394 x D42	26(404) mm	ø294 x D3	18(296) mm
			outer dimensions (W $\times$ H $\times$ D mm)*4	640 × 1483 × 850	$760 \times 1796 \times 1000$	$740 \times 1553 \times 1000$	$860\times1796\times1000$	640 × 1483 × 850	$760 \times 1796 \times 1000$
		eigh		190 kg	350 kg	230 kg	390 kg	190 kg	350 kg
ments			ble ambient conditions			+5 to +40°C (-	,		
quirer	llddu	200V AC 1ø 50/60Hz		12.5 A	25 A	14 A	28 A	12.5 A	25 A
Utility requirements	Power supply		0V AC 1ø 50/60Hz	11.4 A	22.8 A	12.7 A	25.4 A	11.4 A	22.8 A
Ē	Pov	23	0V AC 1ø 50Hz	10.9 A	21.8 A	12.2 A	24.4 A	10.9 A	21.8 A

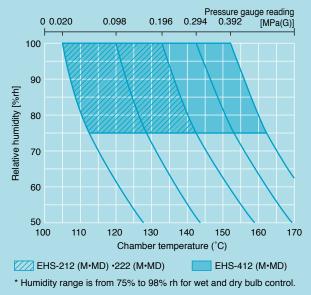
\*1 The performance values are based on IEC60068-3-5:2001 and IEC60068-3-6:2001; Performance figures are given for a +23°C, ambient temperature relative humidity of 65±20%/h, rated voltage, and no specimen inside the test area.
\*2 Point of measurement: 1.2 m off floor, 1 m in front of chamber (JIS Z8731)
\*3 ():dimensions excluding fan guard protrusion.
\*4 Excluding protruding parts (fittings/components on rear)

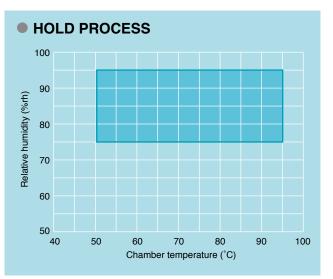




# TEMPERATURE AND HUMIDITY CONTROL RANGE

### TEST PROCESS





# **SAFETY DEVICES**

- Overcurrent protection (leakage breaker)
- · Cartridge fuse for control circuit shortcircuit protection
- · Electrical compartment door switch
- System error (Error)
- · Room temp. compensation burnout detection circuit
- · Dry bulb temp. burnout detection circuit
- · Humidifying water temp. burnout detection circuit
- · Wet bulb temp. burnout detection circuit (for M/MD type only)
- · Exhaust air temp. burnout detection circuit
- · Absolute upper/lower temp. limit alarm (with built-in temp./humid. controller)
- · Air circulating fan/motor rotation alarm
- Overheat protector (variable type)
- Overheat protector (fixed type)

# ACCESSORIES

- Heater overcurrent protection
- Humidifier overcurrent protection
- · Humidifier dry heat protector
- · Humidifier water level detection
- Dry wick detection (for M/MD type only)
- · Water tank low-level switch
- Pressure alarm
- · Door open alarm
- Door lock alarm
- · Atmospheric pressure switch alarm
- · Specimen power supply control terminal
- Safety valve

# **OPTION**

### Continuous water supply

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This option is used to continuously supply pure water to the chamber.

A chamber dew tray (P.13) and other preventive measures (sold separately) are also available to protect floor from water damage.

Water tank  $\bigcirc$ 

For supplying water to the built-in water tank.

- 10 L  $\times$ 3 with cart
- Tank with cock
- Capacity:  $10 L \times 3$
- Cart size: W600 × H920 × D348
- 10 L×1
- Tank with nozzle Capacity: 10 L



10 L ×3 with cart

#### Shelves and insulated shelves O

Add standard shelves or change to insulated specifications (Teflon coating).



Standard shelves



Insulated shelves

# Safety precautions

- Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.
- Do not place corrosive substances in the chamber. If corrosive substances are generated by the specimen, the life of the chamber may be significantly shortened specifically because of the corrosion of stainless steel and copper and because of the deterioration of resin and silicon.
- Do not place life forms or substances that exceed allowable heat generation.
- Be sure to read the operation manual before operation.

#### Shelf (large/small) 1 each EHS-212(M)/412(M) Large: 286 (W) × 288 (D) mm Small: 234 (W) × 288 (D) mm EHS-222(M) Large: 386 (W) × 396 (D) mm Small: 280 (W) × 416 (D) mm Shelf (large/small) 2 each EHS-212MD/412MD Large: 286 (W) × 288 (D) mm Small: 234 (W) × 288 (D) mm Large: 386 (W) × 396 (D) mm EHS-222MD Small: 280 (W) × 416 (D) mm Specimen signal terminal Pin type, (125 VAC/VDC, 1 A) ------12 (MD type: 24) Breaker handle cover 1 (MD type: 2) Wet bulb wick (for M/MD type only) 50 (MD type: 100) Cartridge fuse 250 V 7 (MD type: 14) Hose nipple Eyebolt 4 (for MD type only) Operation manual

# OPTION

### Specimen basket

For small specimens that cannot be placed on the shelf.

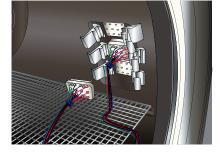


Type A: 150 (W) × 50 (H) × 150 (D) mm Type B: 100 (W) × 50 (H) × 200 (D) mm Type C: 95 (W) × 20 (H) × 95 (D) mm

#### **Removable terminal block**

The terminal block allows terminals with 12 pins in the test area to be removed or attached all at once. This removable terminal block consists of a connector block (12-pin specimen signal terminal) and a chamber connector (with removal levers). \* Cannot be attached if a slide shelf

terminal block is being used.



#### Slide shelf terminal block

A slide shelf terminal block is equipped in the front of the test area. This terminal block allows wiring to be done outside the test area.

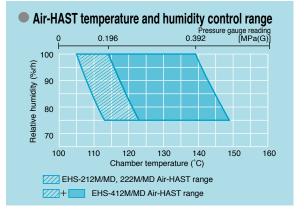
\* Cannot be attached if removable terminal blocks are being used.



### Air-HAST function (for M/MD type only)

This function pressurizes the test area with the air remaining.

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#### Specimen signal terminals

Terminal rated capacity:AC/DC 125V 1A EHS-212 (M)/412 (M) 12-pin (6-channel\*) ×4 EHS-212MD/412MD 12-pin (6-channel\*) ×4 ×2 EHS-222 (M) 12-pin (6-channel\*) ×5 EHS-222MD

- 12-pin (6-channel<sup>\*</sup>)  $\times$ 5  $\times$ 2 \* The numbers of channels given are for
- configurations with two I/O systems. \* To protect from electric shock and protect
  - wiring, specimen signal terminal cover (option) is recommended.



#### EHS-222MD (Option 12-pin ×5 ) Standard 12-pin ,

#### Specimen signal terminal cover O

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The protective cover prevents direct contact with the specimen signal terminal block outside the test area.



### Interface

Communication ports to connect the chamber to a PC.

- RS-485
- RS-232C

# **OPTION**

#### Specimen signal terminal for high current

This option changes the standard terminal (125V AC/DC, 1 A) to higher current specimen signal terminal (125V AC/DC, 10 A). Type 1: 6-pin (3-channel) up to 5 sets Type 2: 6-pin (3-channel) up to 6 sets \* Cannot be attached if a specimen signal terminal block for high voltage is being used.



#### Specimen signal terminal for high voltage O

This option changes the standard terminal (125V AC/DC, 1 A) to higher voltage specimen signal terminal (1000V AC/DC, 1 A). Type 1: 6-pin (3-channel) up to 5 sets Type 2: 6-pin (3-channel) up to 6 sets

\* Cannot be attached if a specimen signal terminal block for high current is being used.



### Time signal output terminal

Contact output specifications

- Operation: on/ off at each step
- Number of channels: 2

#### Paperless recorder-portable type

A temperature & humidity recorder that utilizes a liquid-crystal display fitted with a touch-panel. Records temperature, humidity and pressure inside the chamber. Display: 5.7-inch TFT color LCD Temperature range: 0 to +200°C Humidity range: 0 to 100%rh Pressure range: -0.1 to 0.5 MPa (Gauge) Number of inputs: 1 (3 more channels can be turned ON) Data saving cycle: 5 sec Internal recording media: Flash memory 8 MB External recording media: CF memory card port (Includes a 256 MB CF card) USB memory port

#### Temp. humid. pressure recorderportable type

Temperature range: 0 to +200°C Humidity range: 0 to 100%rh Pressure range: -0.1 to 0.5 MPa (Gauge)

### Pressure monitoring function \NEW/

The monitored pressure can be shown on the monitor screen and trend graph screen of instrumentation panel.

CONSTANT RUN OF-26
Temp/Hum/Time
CONSIANT: 0 FAMP UP
STNONY - BANT OF - TESTING - RANT DOUD - FINISH
Air BAST
Temp sp 35.5℃
Hum SP 0.01
85 0.01 <sub>MPa</sub>
Time sp
100.0 <b>100.</b> 0 h
PROSEAN Otherbor Set up Set up

# Wet-bulb wick

Same as the standard accessory. 1 set (50 pieces)

#### Status indicator light

This option is used for remotely checking the status of the chamber. Please select lighted or blinking, and requirement of buzzer sound.



Location:

Single stage type: Chamber top Double stage type(MD type): Chamber top left side for the upper unit, top right side for the lower unit(as shown in the image)

#### **Emergency stop switch**

This switch is used to stop the chamber manually in case of emergency

• Without a guard

• With a guard



With a guard

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# Anchoring fixtures

This option uses for fixing the chamber to the floor.

\* Anchoring fixtures when installing the dew tray are also available.

#### Chamber dew tray \NEW/

A chamber dew tray is installed below the chamber in the unlikely case there would be water leakage.

Model	Size (W×H×D mm)
EHS-212 (M) EHS-412 (M)	698×50×968
EHS-222 (M)	798×50×1118
EHS-212MD EHS-412MD	884×50×1198
EHS-222MD	984×50×1198

Operation manual

• CD

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Booklet

# Network

# Chambers can be operated from PC and tablet

# Remote monitoring and control (Ethernet connection)

The chambers are equipped with unique web applications that enable chamber status to be confirmed and operated from a web browser screen (PC or tablet terminal). It is also possible to start operations with a PC or other device from a remote location

# Editing test profiles through a browser

It is possible to edit the test profiles registered in the chamber through a web browser.

# Displaying data in trend graph

Settings and measured data saved in the chamber can be displayed in graphs on a web browser.

# E-mail notifications

Details on alarms that have been triggered will be sent to pre-registered e-mail addresses. It is also possible to transmit e-mails when testing has finished.

\* An Intranet environment is required to transmit e-mails.

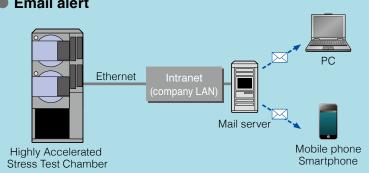


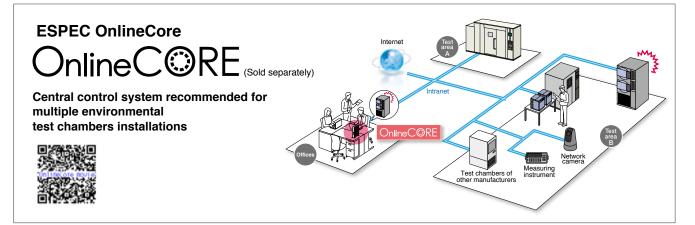
Image

#### Login privileges

Screen Privileges	Chamber monitor	Constant/ Program setup	Run/Stop	Configuration
Administrator	1	1	✓	1
Operator	1	1	1	
User	1			







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#### ISO 9001 (JIS Q 9001) Quality Management System Assessed and Registered

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